

## KBM 50 auto QW

Metal core drilling unit up to 50 mm

Lightweight, powerful and ingenious 2-speed auto magnetic core drill offering maximum efficiency and minimum physical strain for core drilling in the workshop and on the construction site.

Part number: 7 273 27 61 00 0



### FEIN benefits

- > Extremely low-wear tool design with swivel-mounted motor cable protection hose for tough use in industry and manual trades.
- > Saves time and money when producing a large number of holes thanks to the digitally controlled drill feed.
- > With clockwise/anti-clockwise operation, electronic speed setting and a 315 mm stroke range, this is a universal tool for core drilling, twist drilling, tapping, countersinking and reaming.
- > Thanks to reproducible and timed drilling times, working hours for commissioned and serial work can be planned.
- > MT3 tool mounting.
- > FEIN high-power motor with stable speed.
- > Simple operating concept avoids mix-ups and can be clearly seen by the user.
- > High magnetic holding force.
- > Convenient magnetic holding force display helps the user to reliably position the tool.
- > Integrated coolant tank delivers long core drill bit lives.
- > Tilt sensor.
- > Speed saving "memory function".
- > Personal safety switch.
- > \* Also available with accessories.
- > \*\* In manual tool mode only

### Supplied

- ✓ 1 coolant tank
- ✓ 1 centering pin
- ✓ 1 case
- ✓ 1 lashing strap
- ✓ 1 drift key
- ✓ 1 swarf hook
- ✓ 1 contact guard

## Features

- ✓ Electronic magnetic holding force
- ✓ Reversible rotation
- ✓ Speed-controlled electronics (tacho)
- ✓ Magnetic holding force display
- ✓ Variable speed control
- ✓ Tilt sensor
- ✓ Automatic drill feed
- ✓ Memory function

## Application

Core drilling in metal with a Ø up to 35 mm



Core drilling in metal with a Ø up to 50 mm



Twist drills with drill chuck (DIN 338)



Twist drills with MK fitting (DIN 345)



Tapping



Countersinking



Reaming



Fully-automatic drilling



Working overhead



Installation work



Workshop jobs



★ suitability

★★ optimal suitability

## Technical data

### GENERAL TECHNICAL DATA

### VIBRATION AND NOISE EMISSION VALUES

Input	1,200 W	Sound pressure level LpA	82,1 dB
Output	610 W	Uncertainty of measured value KpA	5 dB
Core drill holder	3/4 in Weldon	Sound power level LWA	95,1 dB
Load speed in speed 1	130 - 260 rpm	Uncertainty of measured value KWA	5 dB
Load speed in speed 2	260 - 520 rpm	Sound peak value LpCpeak	96,2 dB
Tool Holder	MK 3	Uncertainty of measured value KpCpeak	5 dB
tec_hm_kernbohrer_max_d_mm_global	50 mm	Vibration value 1 dhv 3-way	< 2,5 m/s <sup>2</sup>
HSS core drill max. Ø	40 mm	Uncertainty of measured value Kα	1,5 m/s <sup>2</sup>
Core drill, drilling depth max.	50(75)* mm		
Twist drill max. Ø	18/23** mm		
Tapping	M 16**		
Countersinking max. Ø	50** mm		
Reaming max. Ø	23** mm		
Changing the core bit	tool-free		
Stroke	145 mm		
Total stroke range	315 mm		
Magnetic holding power	12,500 N		
Magnetic foot dimensions	195 x 90 mm		
Cable with plug	4 m		
Weight according to EPTA	16.20 kg		

Examples of use

